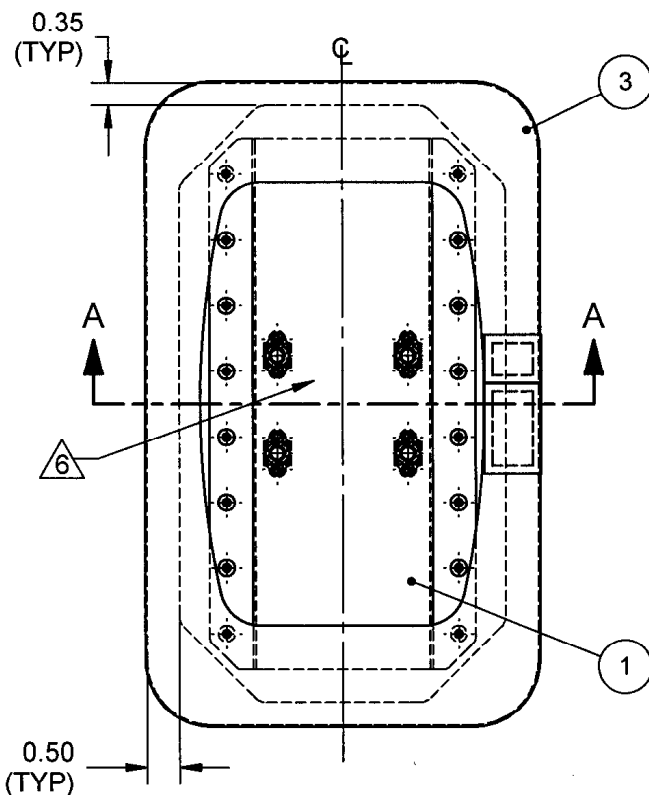


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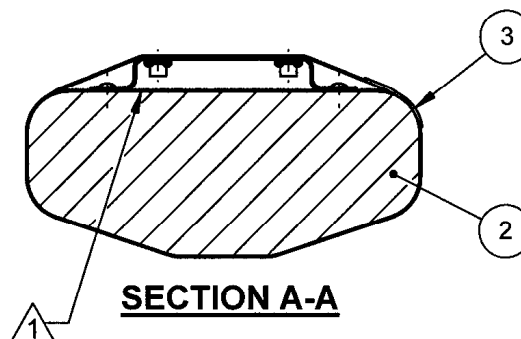
| | | |
|------------------------------|-------------------------------------------|---------------------------------------------------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED <i>PH</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3303 REV. B SHEET 1 OF 4 |
| DATE 06.08.17 | TITLE HEAD REST SCALE 1:3 | |
| REV A | DATE 04.08.18 | DESCRIPTION NEW ISSUE |
| B | 06.08.17 | UPDATED FLAT PATTERN TO FORM PART IN ONE OPERATION USING OFFSET DIE |



RELEASED

dc 09.19 *[Signature]*

DEO ATTACHED

**D3303-041 HEAD REST**

| ITEM | QTY -041 | P/N | DESCRIPTION |
|------|-------------|-----------|------------------|
| | X | D3303-041 | HEAD REST |
| 1 | 1 | D3303-043 | BRACKET ASSEMBLY |
| 2 | 1 | D3305-1 | FOAM |
| 3 | 1 | D3306-041 | COVER ASSEMBLY |

NOTES:

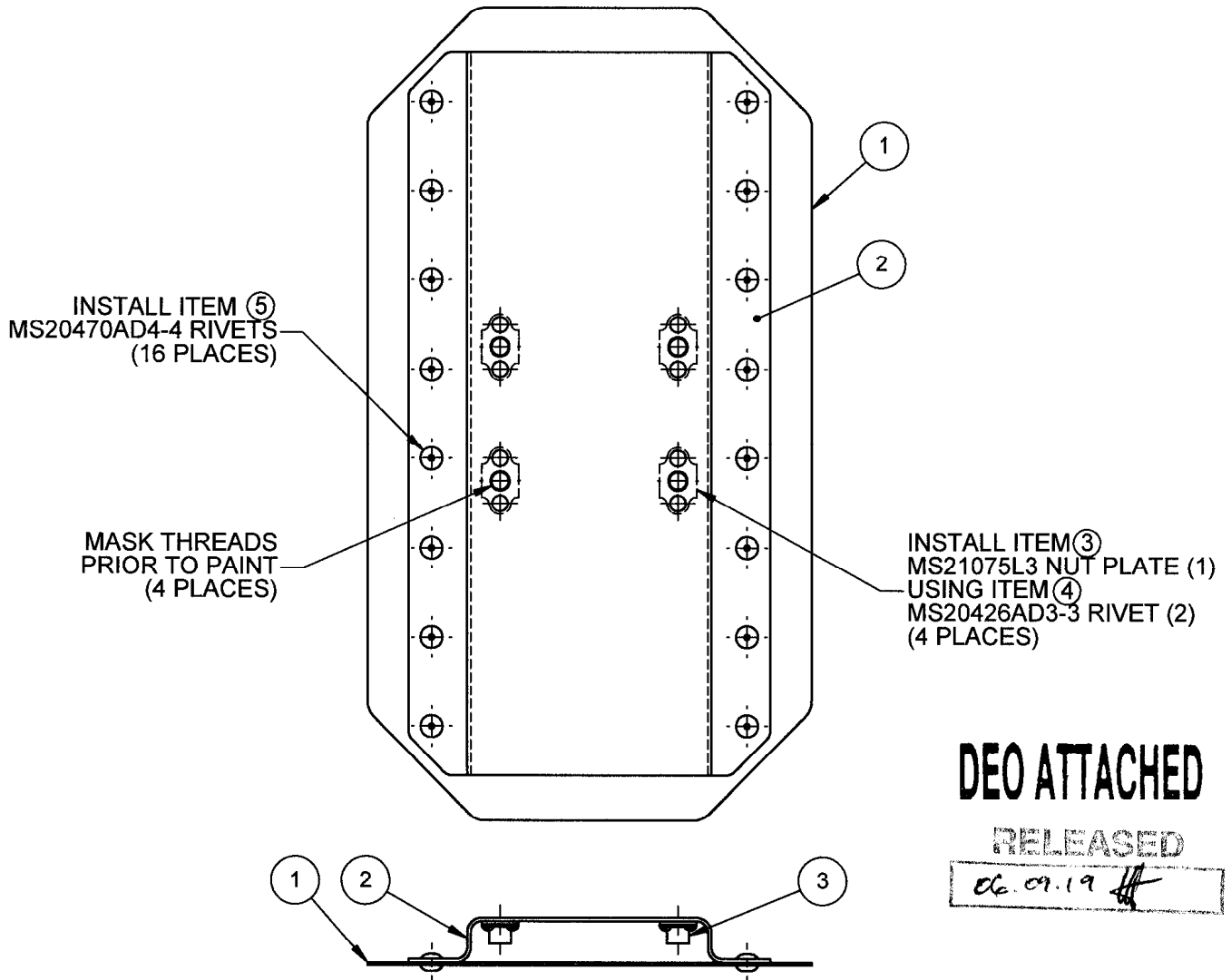
- 1) BOND D3305-1 FOAM TO D3303-043 BRACKET ASSEMBLY USING 3M 1300 ADHESIVE (0.002" TO 0.010" THICK) IN ACORDDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 2) COVER HEAD REST WITH D3306-041 COVER ASSEMBLY AS SHOWN
- 3) PART IS SYMMETRICAL AT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFY AS FOLLOWS USING FINE POINT PERMANENT INK MARKER:
"TCCA-PDA, DART AEROSPACE LTD, P/N D3303-041 B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA04-11"

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|------------------------------|--------------------------------|----------------------------------------------------------|------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>PH</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3303 | REV. B SHEET 2 OF 4 |
| DATE 06.08.17 | | TITLE HEAD REST | SCALE 1:2 |

**DEO ATTACHED****RELEASED***06.09.19* *[Signature]***D3303-043 BRACKET ASSEMBLY**

| ITEM | QTY -043 | P/N | DESCRIPTION |
|------|-------------|--------------|------------------|
| | X | D3303-043 | BRACKET ASSEMBLY |
| 1 | 1 | D3303-1 | PLATE |
| 2 | 1 | D3303-3 | HEAD REST |
| 3 | 4 | MS21075L3 | NUT PLATE |
| 4 | 8 | MS20426AD3-3 | RIVET |
| 5 | 16 | MS20470AD4-4 | RIVET |

NOTES:

- 1) FINISH: POWDER COAT ASSEMBLY GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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HAWKESBURY, ONTARIO, CANADA

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APPROVED

BS

DRAWING NO.

D3303

REV. B

SHEET 3 OF 4

DATE

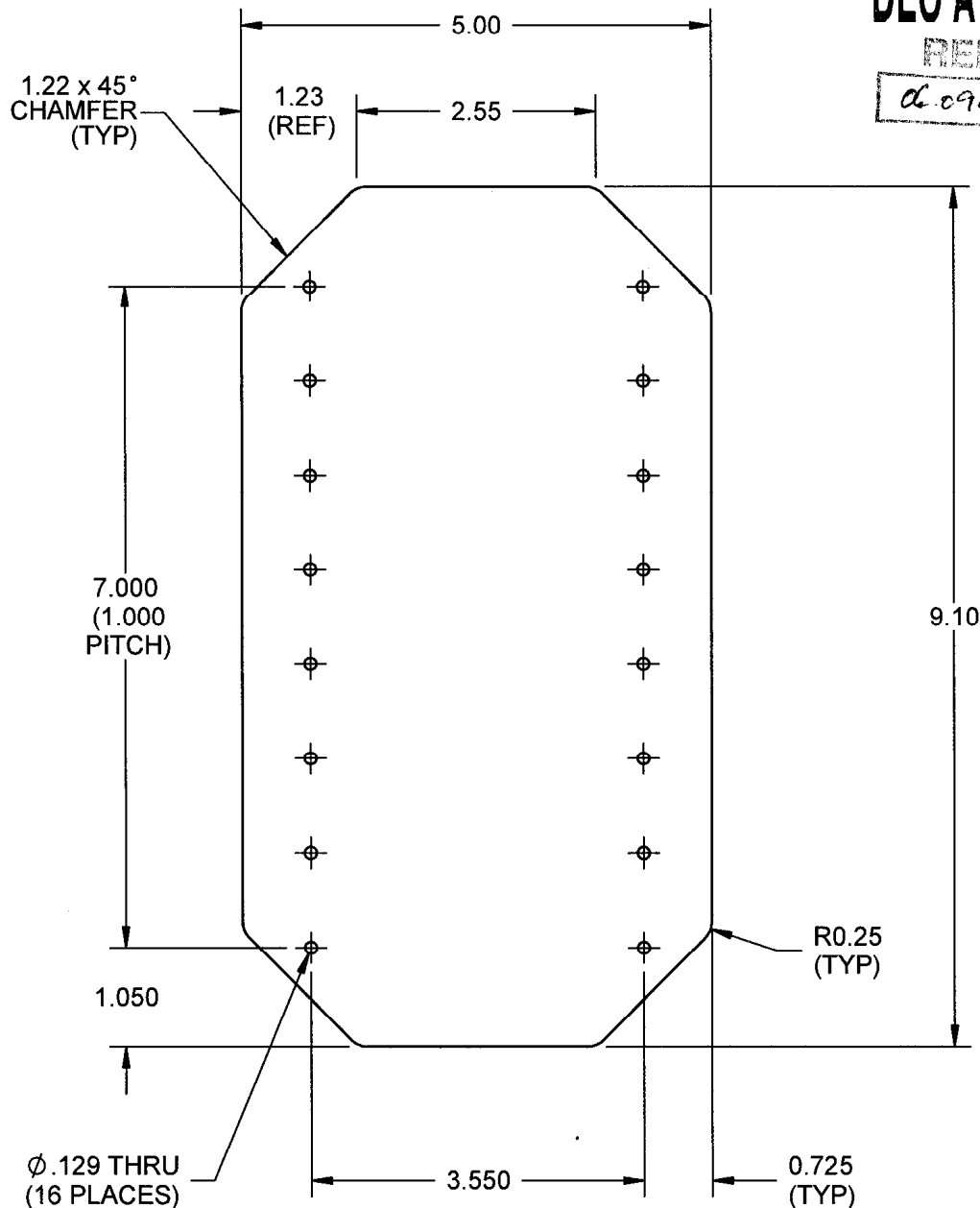
06.08.17

TITLE

HEAD REST

SCALE

1:2

DEO ATTACHED**RELEASED***06.09.14* *BS***D3303-1 PLATE****NOTES:**

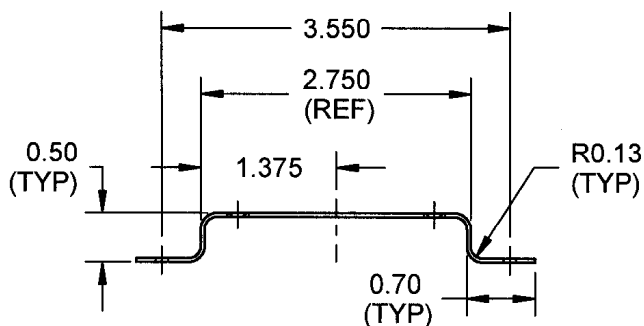
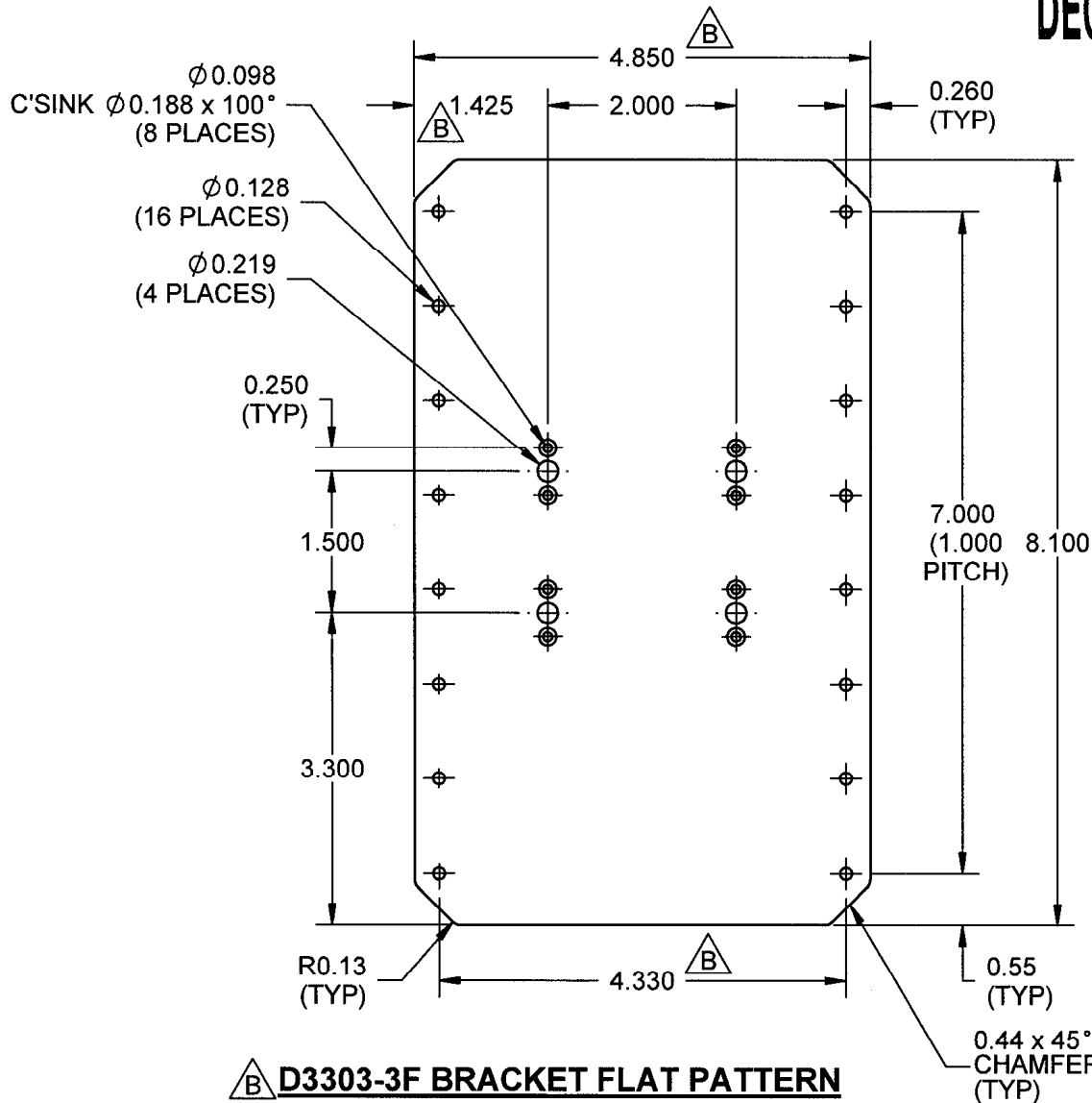
- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.032 THICK SHEET
(REF. DART SPEC. M2024T3S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT AS PER DART QSI 005.4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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|-------------------------------|--------------------------------|---------------------------------------------------|------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3303 | REV. B SHEET 4 OF 4 |
| DATE 06.08.17 | | TITLE HEAD REST | SCALE 1:2 |

DEO ATTACHED**NOTES:**

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK SHEET (REF. DART SPEC. M2024T3S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT AS PER DART QSI 005.4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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| | | | | | | | |
|----------------------|--------------------|--------|-----------------------------------------|------------------|-------------------------|---------------------------|--------------|
| DRAWING NO. D3303 | TITLE HEAD REST | REV. B | DART AEROSPACE LTD ENGINEERING ORDER | | D.E.O. NO. D3303-B-1 | SHEET NO. SHEET 1 OF 1 | SCALE NTS |
| DRAWN AJS | CHECKED | | MFG. APPR. | APPROVED | | DE APPR. | |
| DATE 08.10.15 | DATE 08.10.15 | | DATE 08/10/16 | DATE 08/12/16 | | DATE 08/10/16 | |

SHEET 1 ADD 1300L ADHESIVE BY 3M TO NOTE 1 AS FOLLOWS:

IS:

NOTES:

- 1) BOND D3305-1 FOAM TO D3303-043 BRACKET ASSEMBLY USING 3M 1300 OR 1300L ADHESIVE (0.002" TO 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS

WAS:

NOTES:

- 1) BOND D3305-1 FOAM TO D3303-043 BRACKET ASSEMBLY USING 3M 1300 ADHESIVE (0.002" TO 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS

SEE NCR 08-069 FOR FURTHER DETAILS

RELEASED
08/11/16